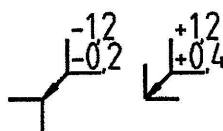


Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

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$\sqrt{Rz 25}$

ZM/16/00109

First angle
projection



General tolerance (GT) in mm
Size range

≤ 30	$> 30 \leq 120$	$> 120 \leq 400$	$> 400 \leq 1000$
GT fine	GT	GT	GT

L	0,2	0,5	0,8	2	4
Δ	0,1	0,2	0,4	1	2

Lengths (L) and angle (\angle) = \pm GT

Tolerance Symbols ISO 1101

\bigcirc	roundness	= 1/20-Tol.
$-\square$	straightness/flatness	= GT
\odot	concentricity/run out	= GT
\equiv	symmetry	= GT
$//$	parallelism	= GT
\oplus	position	= GT

Languages:
en, fr

Index	A03 16,5 \rightarrow 18 ; $\phi 20_{-0,1}^0$	5.2.2016	Tisovsky
Zmena			
Datum			
Podpis			

VOP

Inspection dim.		Material:	S235JR suivant EN10025-2 or S235JRC according to EN10277-2	Weight: in kg	0.1
Auxiliary dim.	()	Blank no:			
Date	9.7.2014	Name	J.Fonteny		
Drawn	12.11.2014	Checked	T.Malivert		
Auth'd	17.11.2014	R.Pelletier			
M.check	17.11.2014	J.LeCesne			
		Title:		PROD.	
		spacer		Scale	1:1
		chair		Sheet:	1
		Drawing number		of:	1
		11914013300			
Confidential document Refer to protection notice ISO 1606		Repl.		Orig.	

Approved

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A3